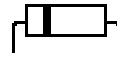


Cutting and Bending Device Type C 034

for loose or belted axial Components



Component forms



Specification

- dimension 200 x 200 x 280 mm
- weight approx. 6 kg
- compressed air 4 to 6 bar
- min. pitch C 034 S: 12,5 mm, C 034 MIL: 7,5 mm
- max. pitch C 034 S: 100 mm, C 034 MIL: 100 mm
- lead Ø C 034 S: 0,8 to 1,4 mm, C 034 MIL: 0,4 to 0,8 mm
- components loose or belted (manual supplied)
- operation manual via pneumatic Foot pedal
- production rate 2.500 pcs/hr

Description:

The device Type C 034 is designed to cut and bend the leads of axial components to a 90° configuration. Because of the independent adjustments for the lead span, the left cut length and right cut length, the device allows a wide variety of processing parameters.

The components are hand fed into the tooling. The component body has to be centered between the bending anvils. After the Foot pedal is depressed, the component leads are clamped on both sides. The leads are then cut to length and bend to the required form. The processed component is then rejected by the front of the device.

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