

# CH Hex Die Crimping Tools 612648 (M22910/7-01), 613214



These tools are the forerunners of the M22520/5 and M22520/10. Due to their ongoing popularity and reliability we continue to offer them as an integral part of our tool line.

These all steel, C-frame crimping tools feature interchangeable, pop-in hex dies for either MS or proprietary applications including BNC, TNC and N series RF connectors. Astro will design dies for special applications upon request.

The **612648** (standard) and **613214** (miniature) tools are easy to use. Simply install the proper interchangeable die set and squeeze the handles. The positive bottoming of the inline die system, along with the cycle controlled ratchet assures perfect uniform crimping.

The **612648** (standard) is 10½ inches long and weighs approximately 27 ounces.

The **613214** (miniature) is 9½ inches long and weighs approximately 15 ounces.

**The dies listed are a portion of what is manufactured for your application requirements. Please consult the factory.**

- All steel construction
- Interchangeable dies
- Cycle controlled

612648 SINGLE HEX	
HEX DIMENSION	DIE SET #
.082	613317
.093	613218
.100 x .175 wide	614242
.105	612734
.112	612948
.128	612778
.151	612981
.151 x .275 wide	613622
.156 x .095 wide	613461
.160	612661
.165	613545
.172	612195
.178	612742
.183	613456
.195	613125
.198 x 3/16 wide	613967
.197	612746

612648 SINGLE HEX	
HEX DIMENSION	DIE SET #
.197 (closed frame)	612746
.202	613313
.213	612763
.218	612971
.232 x 3/16 wide	913968
.231	612748
.240	613455
.255	612766
.263	613573
.268	612676
.272 x 3/16 wide	613801
.290 x .400 wide	612893
.309	612978
.296 x 3/16 wide	612308
.314	612899
.324	612989
.327	614325

612648 SINGLE HEX	
HEX DIMENSION	DIE SET #
.333	613292
.343	612992
.359 (M22910/7-19)	613369
.372	613289
.384 (M22910/7-20)	613396
.401 (M22910/7-21)	613394
.415	613452
.425	614326
.429	612807
.431 (M22910/7-22)	613377
.440	612943
.454 (M22910/7-23)	613375
.475 (M22910/7-24)	613373
.501 (M22910/7-25)	613398
.532 (M22910/7-26)	613378

**NOTE**

Blank die assembly (unhardened) 615135. All dies .400" wide unless otherwise noted. The 612648 frame and military dies are available in kit form: (M22910/6-1) 613437.

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